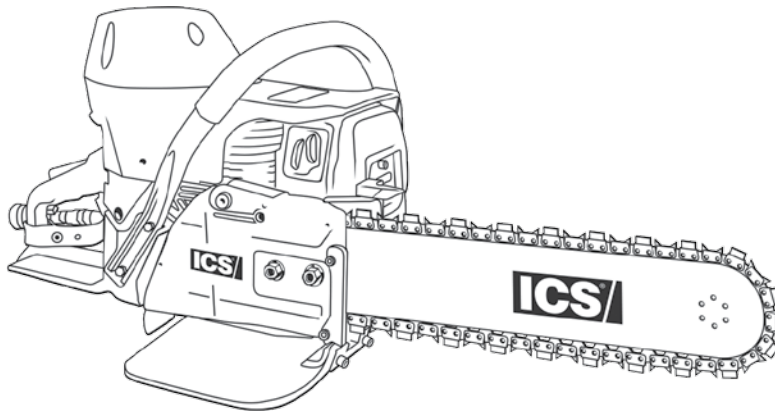




**Diamond Tools and Equipment
for Construction and Infrastructure**

Replacement Parts & Accessories Price List



680ES Gas Concrete Saw

Effective July 1, 2015

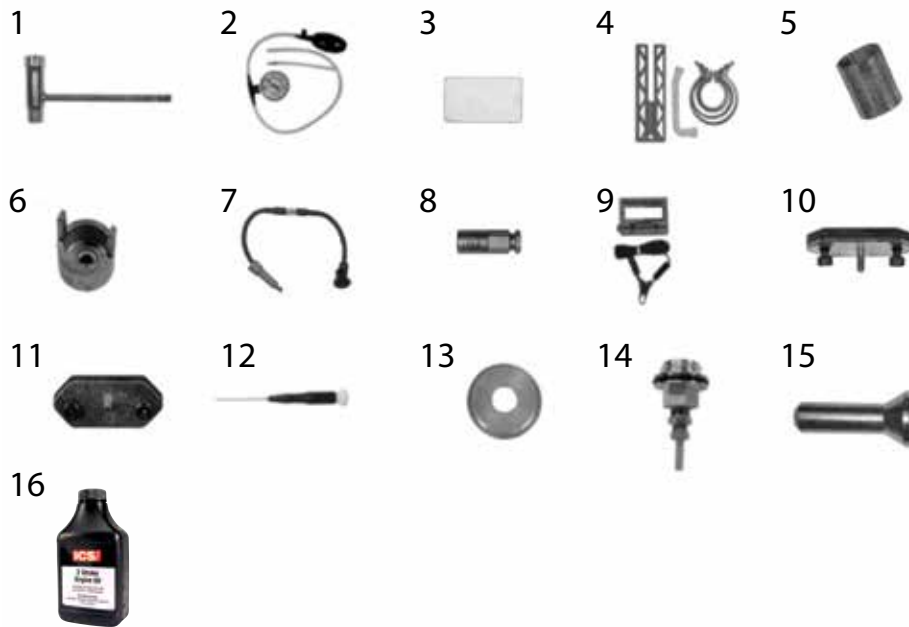
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680ES Gas Concrete Saw

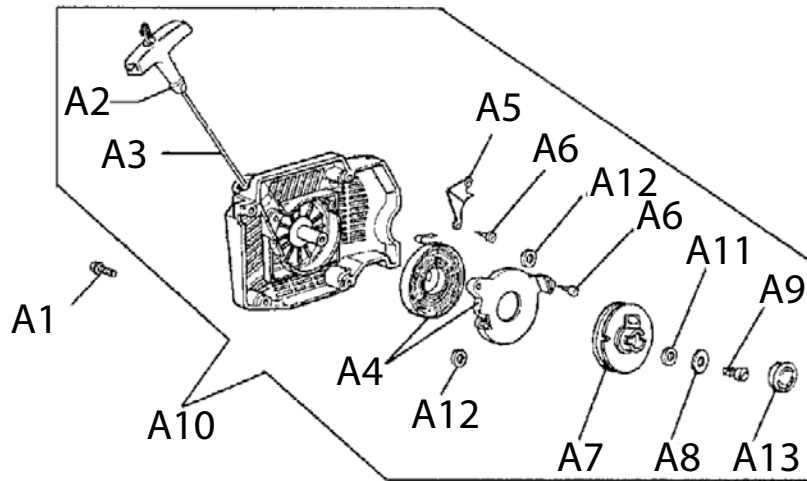
ITEM DESCRIPTION	KEY	PAGE
680GC Gas Saw Service Items	n/a	1
Starter Assembly -	A	2
Flywheel & Starter Pawl Assembly	B	3
Ignition Assembly -	C	4
Cylinder & Intake Assembly	D	5
Muffler Assembly	E	6
Crankshaft Assembly	F	7
Clutch Assembly	G	8
Crankcase Assembly	H	9
Fuel Tank & Handle Assembly	I	10
Air Intake Assembly	J	11
WallWalker® & Water Delivery System	K	12
Side Cover Assembly	L	13
Carburetor Repair Kit	M	14

SERVICE ITEMS

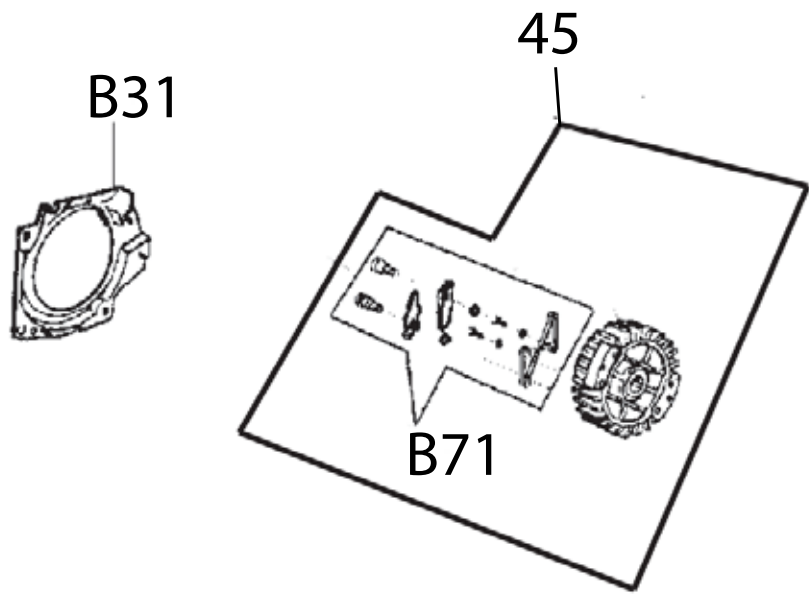
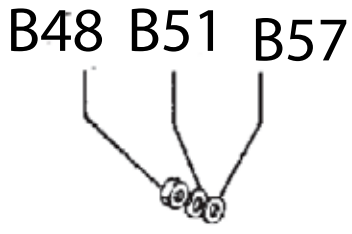
680ES Gas Concrete Saw



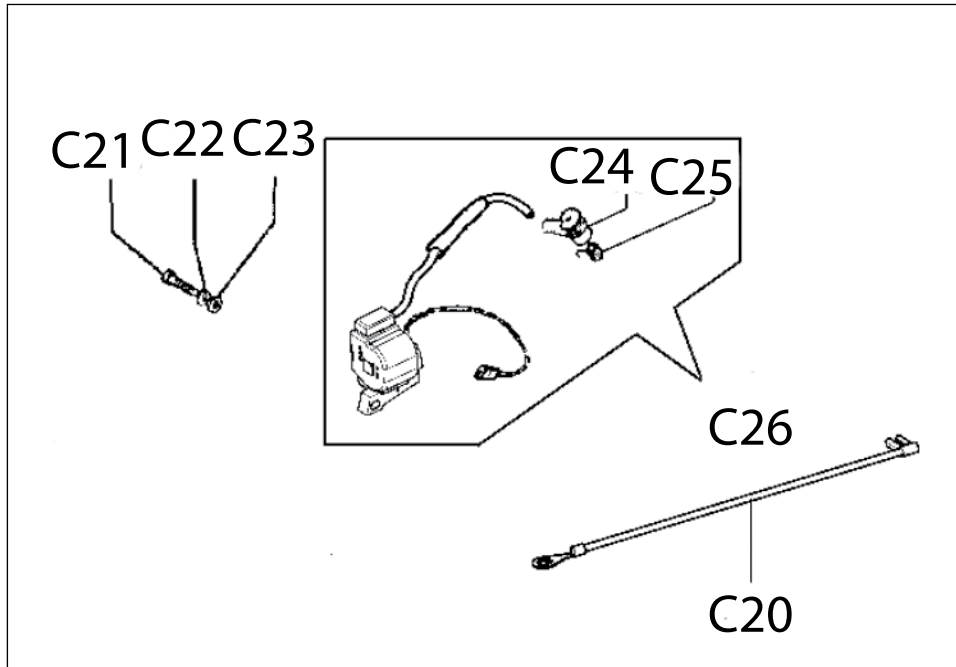
Key #	Part No.	Description	MSRP
Above	71700	Gas Saw Service Tool Kit, includes all items shown above	#N/A
1	71521	Scrench 13-19 mm	\$11.40
2	71541	Pressure Gauge Bulb	\$50.75
3	71542	Coil/Flywheel Timing Shim	\$6.25
4	71543	Cylinder Assembly Clamps & Piston Stop	\$11.40
5	71544	Manifold Assembly Tool	\$8.30
6	71546	Shock Absorber Tool	\$23.85
7	71547	Spark Tester	\$49.70
8	71548	Flywheel Disassembly Tool	\$34.20
9	71565	Electronic Tachometer	\$260.85
10	71569	Induction Seal Flange with Screws	\$9.85
11	71570	Exhaust Seal Flange with Scrfevs	\$20.70
12	71573	Tuning Screwdriver	\$14.50
13	73461	Flywheel Puller	\$141.80
14	73425	Fuel Tank Pressure Cap	\$82.80
15	73462	Main Bearing Driver Tool	\$41.40
16	571227	2-Stroke Oil, 50:1 Mix, 2.6 oz (77 ml) (6-Pack)	\$12.42
16	571228	2-Stroke Oil, 50:1 Mix, 2.6 oz (77 ml) (24-Pack)	\$47.61
Not Shown	71734	Gasket Set	\$34.20
Not Shown	70249	14T Bar Nose Sprocket Repair Kit	\$39.33
Not Shown	71625	Carburetor Tuning Kit	\$107.65



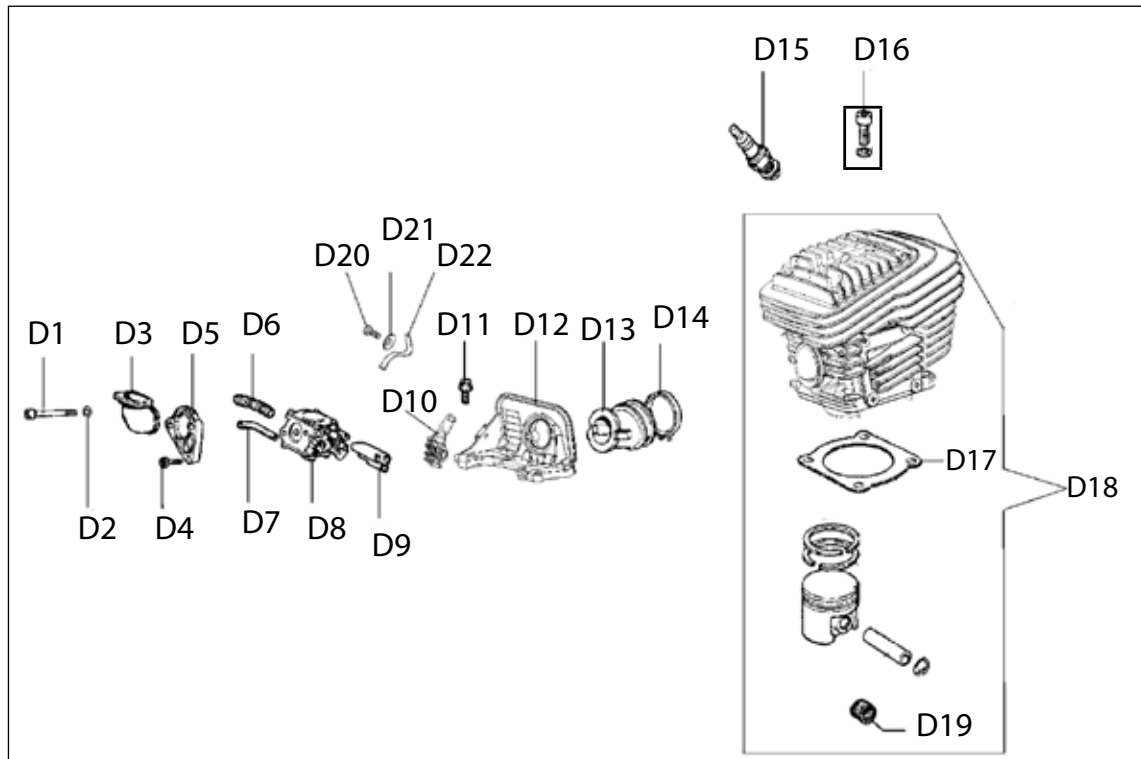
Key #	Part No.	Description	MSRP
A1	73230	Bolt	\$0.65
A2	530208	Starter Rope Handle	\$6.25
A3	73904	Starter Rope	\$2.10
A4	531103	Starter Coil Spring & Housing	\$21.75
A5	71451	Starter Case Plate	\$1.60
A6	505380	Recoil Housing Screw	\$0.40
A7	528661	Starter Rope Pulley	\$17.60
A8	73905	Starter Pulley Washer	\$0.65
A9	73907	Starter Pulley Screw	\$0.65
A10	528637	Starter Cover Assembly	\$102.50
A11	530367	Starter Assembly Washer	\$0.65
A12	532026	Spring Housing Washer	\$1.20
A13	508853	Starter Assembly Cap	\$2.35



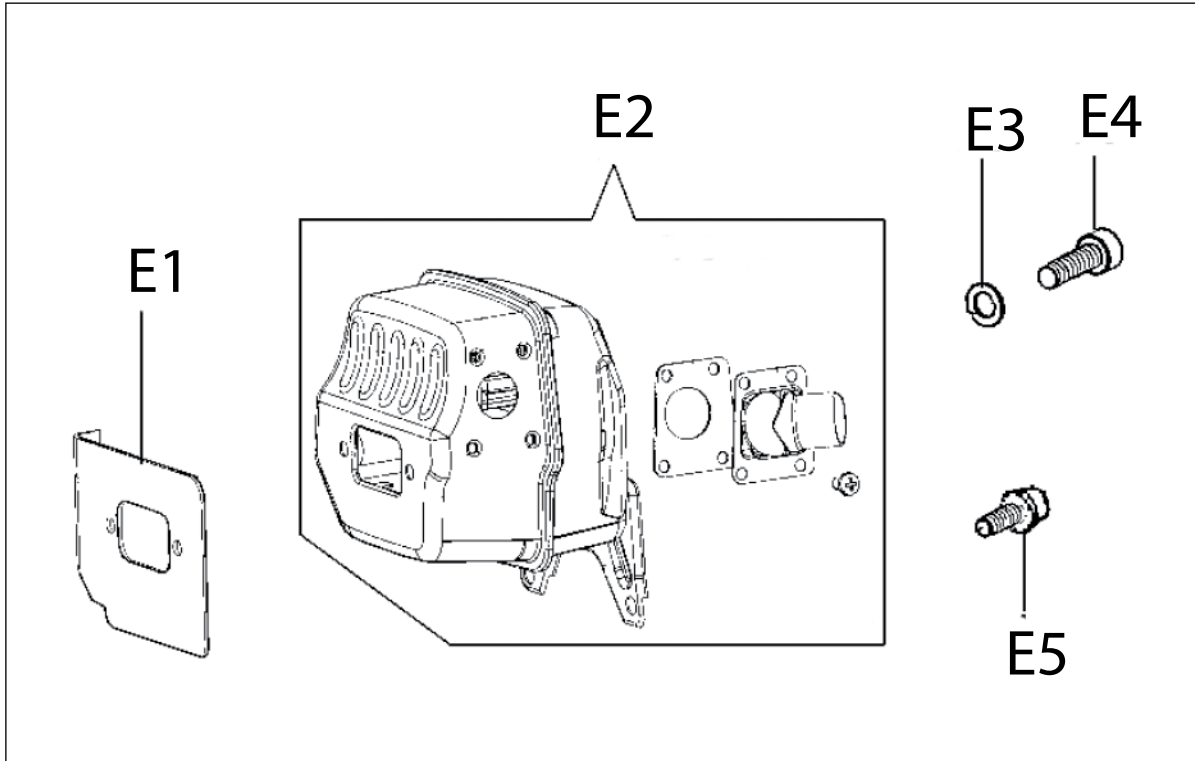
Key #	Part No.	Description	MSRP
B31	531109	Flange, starter pulley 680	\$5.70
B45	528651	Flywheel 680	\$112.85
B48	73891	Nut, M8x1	\$1.20
B51	73911	Washer	\$0.65
B57	73912	Washer	\$0.65
B71	509163	Starter Pawl Assembly	\$27.95
Not Shown	71734	Gasket Set	\$34.20



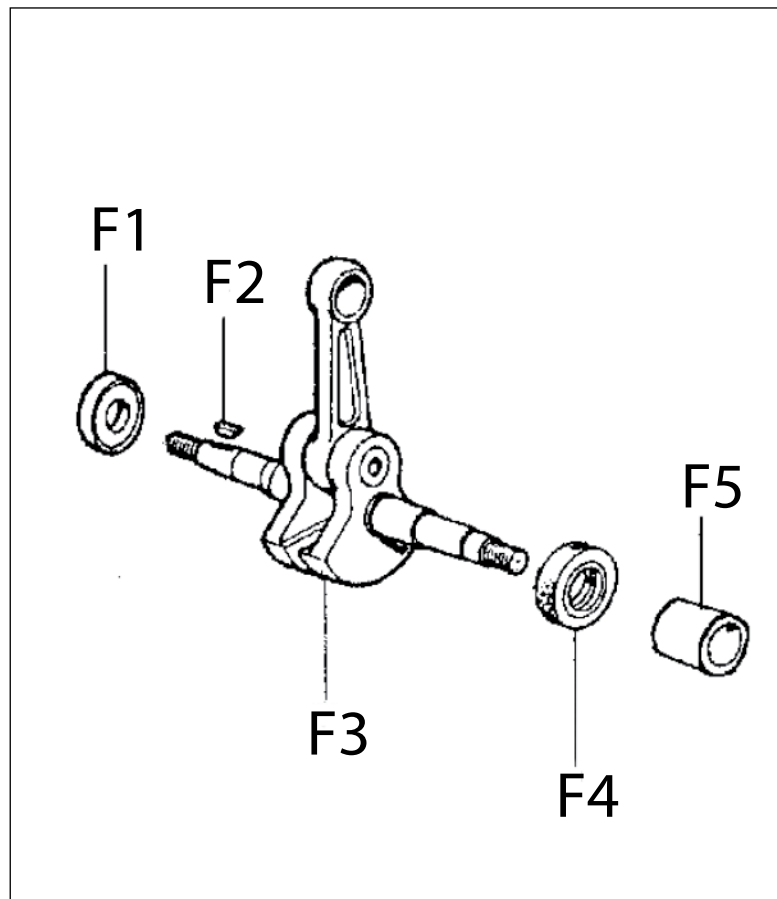
Key #	Part No.	Description	MSRP
C20	576463	Cable, 680ES	\$10.50
C21	73914	Screw m4x20	\$0.85
C22	73285	Wave Washer, 4.5mm	\$0.75
C23	73890	Washer	\$0.65
C24	73241	Spark Plug cap and spring kit	\$13.50
C25	73917	Spark Plug Spring	\$3.15
C26	576437	Ignition Coil 680ES	\$115.00



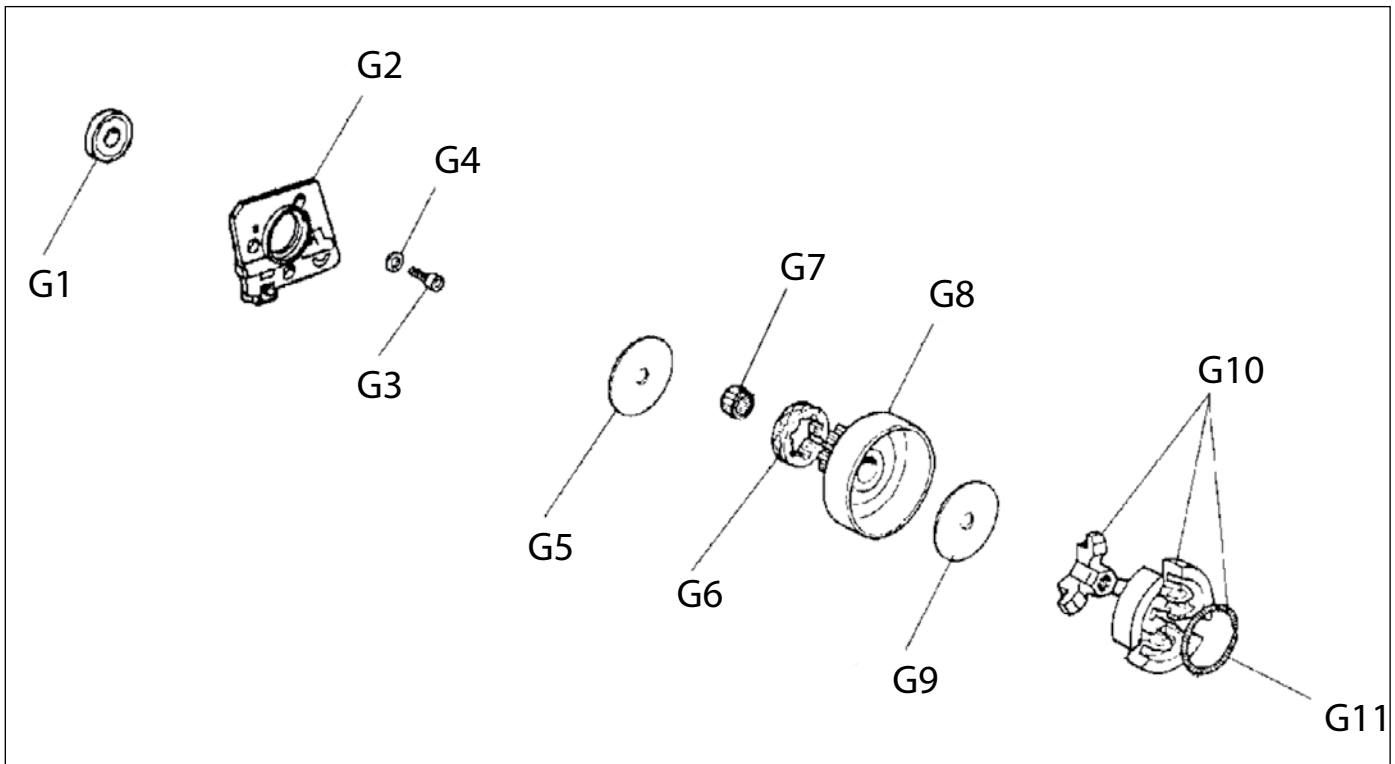
Key #	Part No.	Description	MSRP
D1	505469	Wallwalker® Sidearm Screw	\$1.20
D2	73897	Washer	\$0.65
D3	71735	Intake Manifold	\$11.40
D4	73901	Intake Manifold Flange Screw	\$0.65
D5	73947	Intake Manifold Flange	\$18.65
D6	73888	Carburetor Spring	\$1.20
D7	545877	Carburetor Pulse Tube	\$2.60
D8	577754	Carburetor, Walbro WJ-136 680ES	\$140.00
D9	517547	Screw Guide	\$3.65
D10	576462	Multifunction Actuator for 680ES	\$1.25
D11	73866	Screw	\$0.65
D12	576435	Carburetor Support Bracket for 680ES	\$25.00
D13	73868	Intake Manifold	\$13.50
D14	545870	Intake Manifold Clamp	\$10.35
D15	514770	Spark Plug	\$4.70
D16	73874	Cylinder Bolt & washer	\$0.90
D17	545874	Gasket, Base	\$9.85
D18	548084	Complete Piston/Cylinder Assembly	\$314.65
D19	73869	Wrist Pin Needle Bearing	\$18.65
D20	577630	Screw, 680ES Motor	\$1.60
D21	577629	Washer, 680ES Motor	\$2.20
D22	577631	Detent Spring, 680ES Motor	\$2.35



Key #	Part No.	Description	MSRP
E1	545875	Cylinder to Muffler Gasket	\$4.15
E2	545872	Muffler Assembly	\$124.20
E3	73327	Washer, serrated	\$0.50
E4	73883	Muffler Mounting Screw	\$0.90
E5	73866	Screw, starter cover, lower muffler	\$0.65

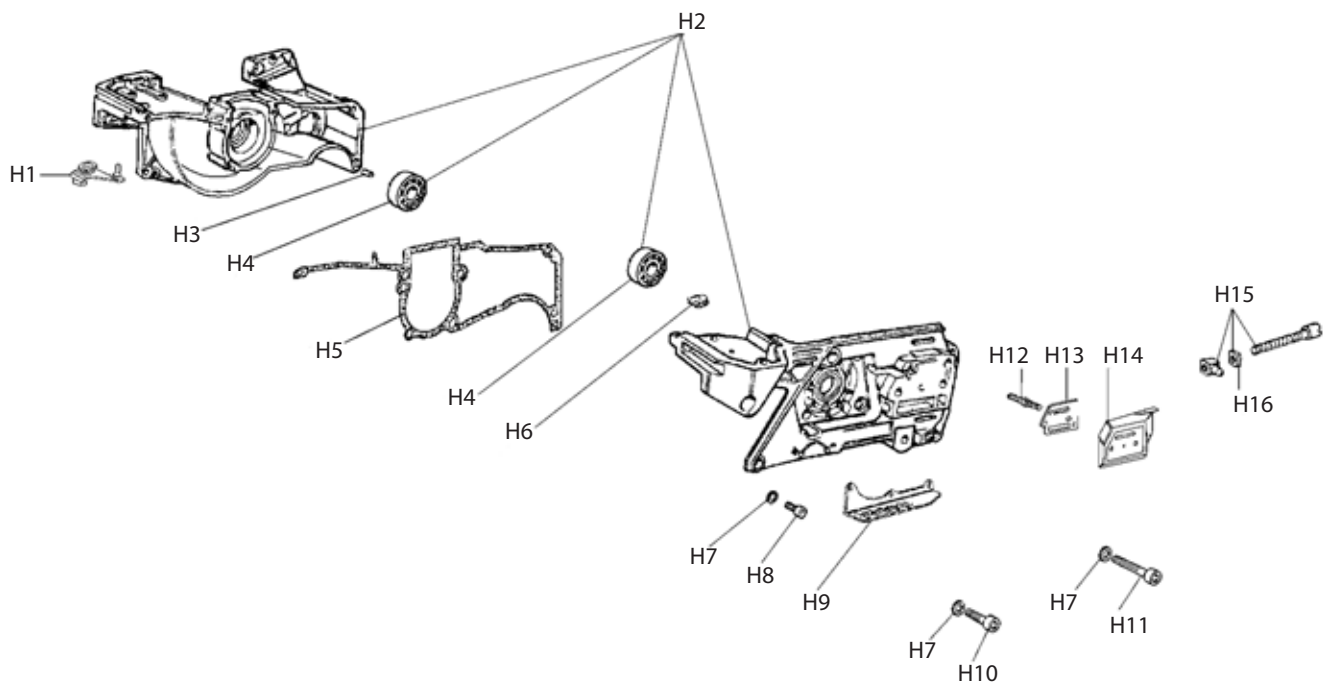


Key #	Part No.	Description	MSRP
F1	73877	Crankshaft Seal Flywheel Side	\$6.25
F2	73878	Crankshaft Flywheel Woodruff Key	\$2.10
F3	71410	Crankshaft Assembly	\$211.15
F4	73209	Crankshaft Seal Clutch Side	\$16.60
F5	71452	Crankshaft Bushing	\$17.60

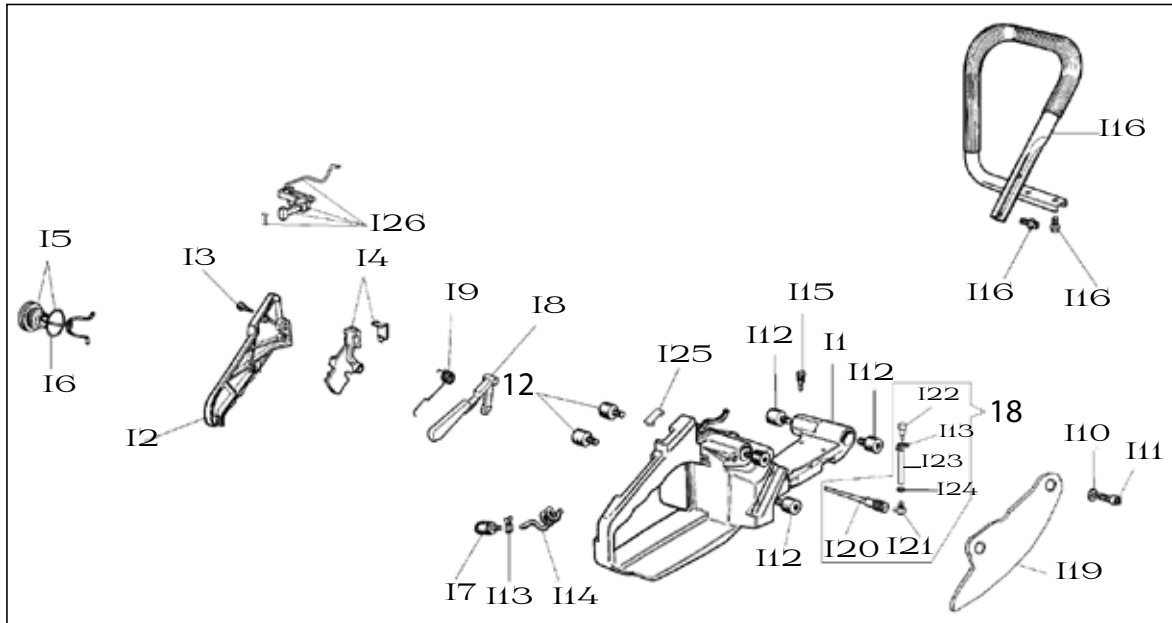


Key #	Part No.	Description	MSRP
G1	73931	Sprocket Sealing Ring	\$8.30
G2	73949	Outer Crankcase Seal Body	\$33.15
G3	73940	Pump Body Bolt	\$1.20
G4	73285	Wave Washer, 4.5 mm	\$0.75
G5	73945	Clutch Spacer Washer	\$4.70
G6	70949	680/695 Drive Sprocket	\$20.70
G6	525496	680PG Drive Sprocket	\$33.15
G7	73939	Clutch Needle Bearing	\$11.40
G8	71520	Clutch Cup	\$52.80
G9	73941	Clutch Spacer Washer, Inside	\$4.15
G10	71419	Clutch Assembly	\$39.35
G11	73943	Clutch Spring	\$7.25

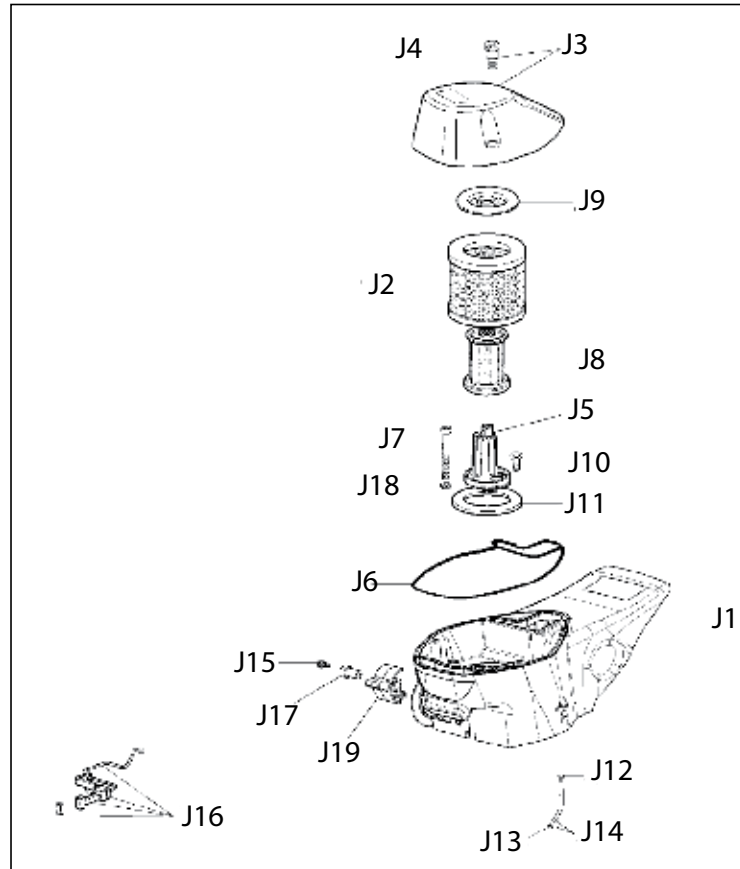
680ES • KEY H PARTS • CRANKCASE ASSEMBLY



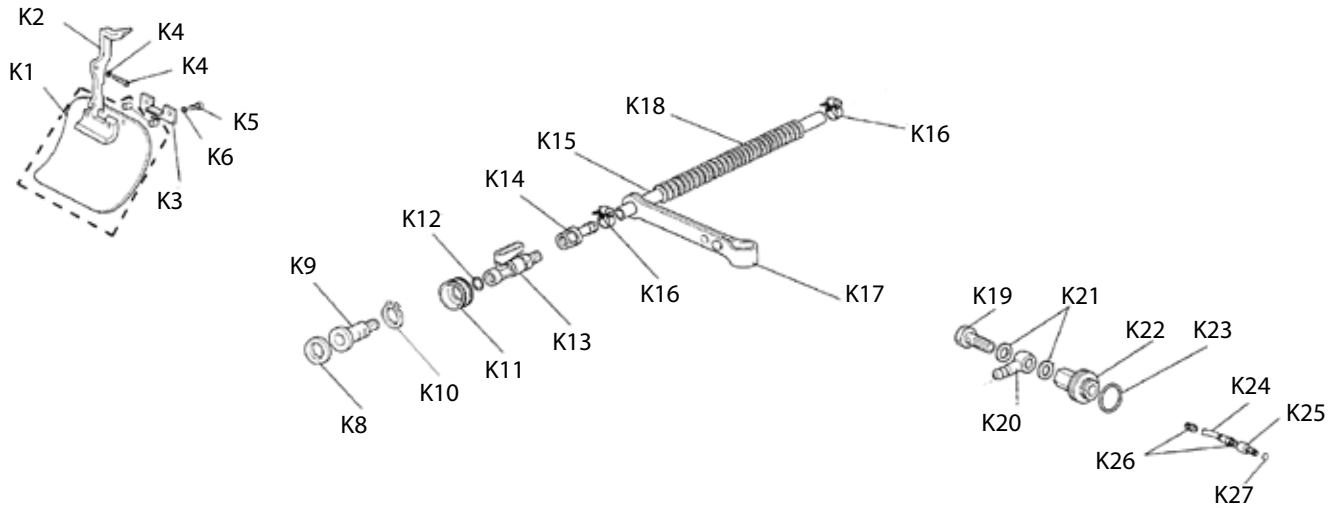
Key #	Part No.	Description	MSRP
H1	73390	Fuel Line Grommet, Crankcase	\$1.80
H2	545967	Crankcase Assembly	\$310.50
H3	73281	Crankcase Dowel Pin	\$0.75
H4	545969	Crankshaft Bearing	\$15.55
H5	545968	Crankcase Gasket	\$13.50
H6	531107	Crankcase Grommet, Right Side	\$4.70
H7	73897	Washer	\$0.65
H8	73930	Crankcase Bolt, m5x22	\$1.20
H9	528657	Chain Guard, 680	\$16.60
H10	73397	Cover Guard Mounting Bolt	\$0.65
H11	73379	Screw	\$0.65
H12	73933	Bar Mounting Stud	\$5.20
H13	71740	Bar Mount Pad Spacer	\$39.35
H14	71738	Bar Mount Pad Cover Plate	\$17.60
H15	73935	Premium Tensioner Kit	\$12.45
H16	73936	Tensioner Screw Retainer	\$9.35



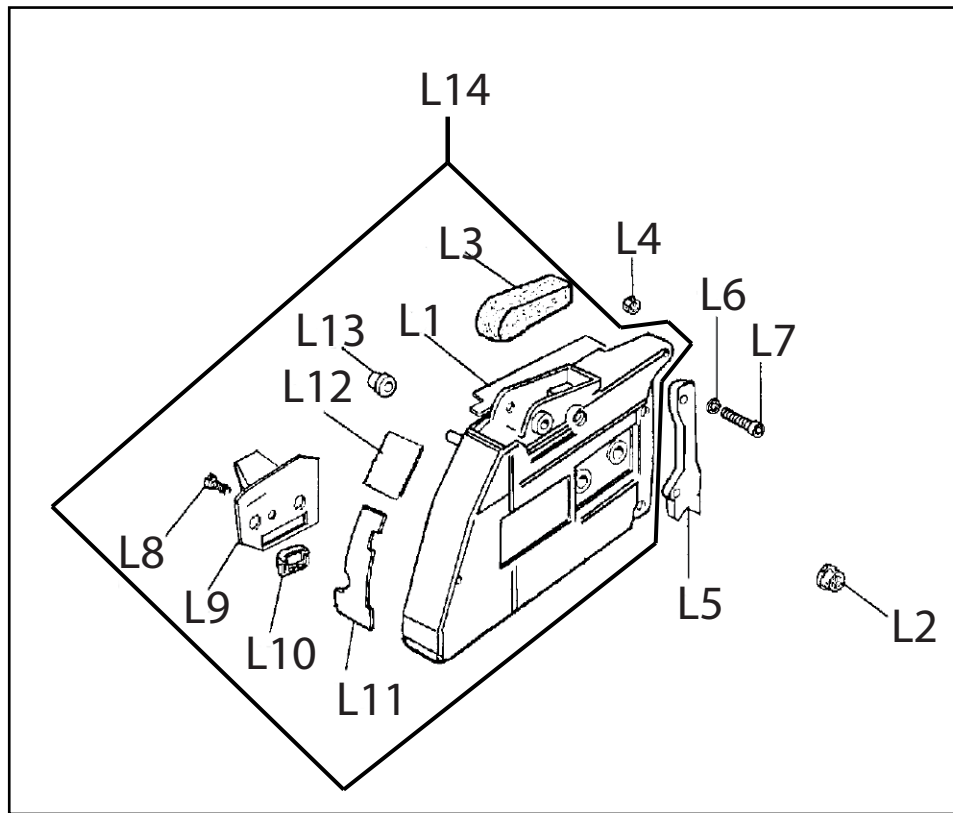
Key #	Part No.	Description	MSRP
I1	528655	Fuel Tank, 680	\$125.25
I2	531105	Rear Handle Half, Black	\$11.40
I3	73976	Rear Handle Screw	\$1.15
I4	530479	Throttle Lever Assembly	\$10.35
I5	530471	Fuel Cap , 680	\$10.35
I6	73448	Fuel Cap O-Ring	\$17.60
I7	73459	Fuel Filter	\$17.10
I8	532028	Trigger Lockout Lever	\$4.15
I9	73988	Trigger Lockout Lever Spring	\$5.20
I10	73897	Washer	\$0.65
I11	73982	Screw	\$0.65
I12	73980	Shock Absorber	\$12.45
I13	71588	Clip, Fuel Filter	\$1.20
I14	73375	Fuel Line	\$22.80
I15	73270	Bumper, Shock Absorber, Fuel Tank Top	\$2.60
I16	73983	Front Handle Bolt	\$0.65
I17	545971	Front Handle	\$94.20
I18	71748	Fuel Breather Complete	\$17.60
I19	71766	Water Deflector, Bottom	\$12.45
I20	71751	Breather Tube Body	\$9.35
I21	71759	Breather Tube Elbow	\$4.70
I22	71761	Fuel Breather, Remote	\$9.35
I23	71777	Breather Tube Extension	\$4.15
I24	71760	Tube Clamp	\$0.65
I25	581117	Plug, Fuel Tank and Handle Assembly for 680ES	CALL
I26	577628	Throttle Rod Assembly	\$10.50



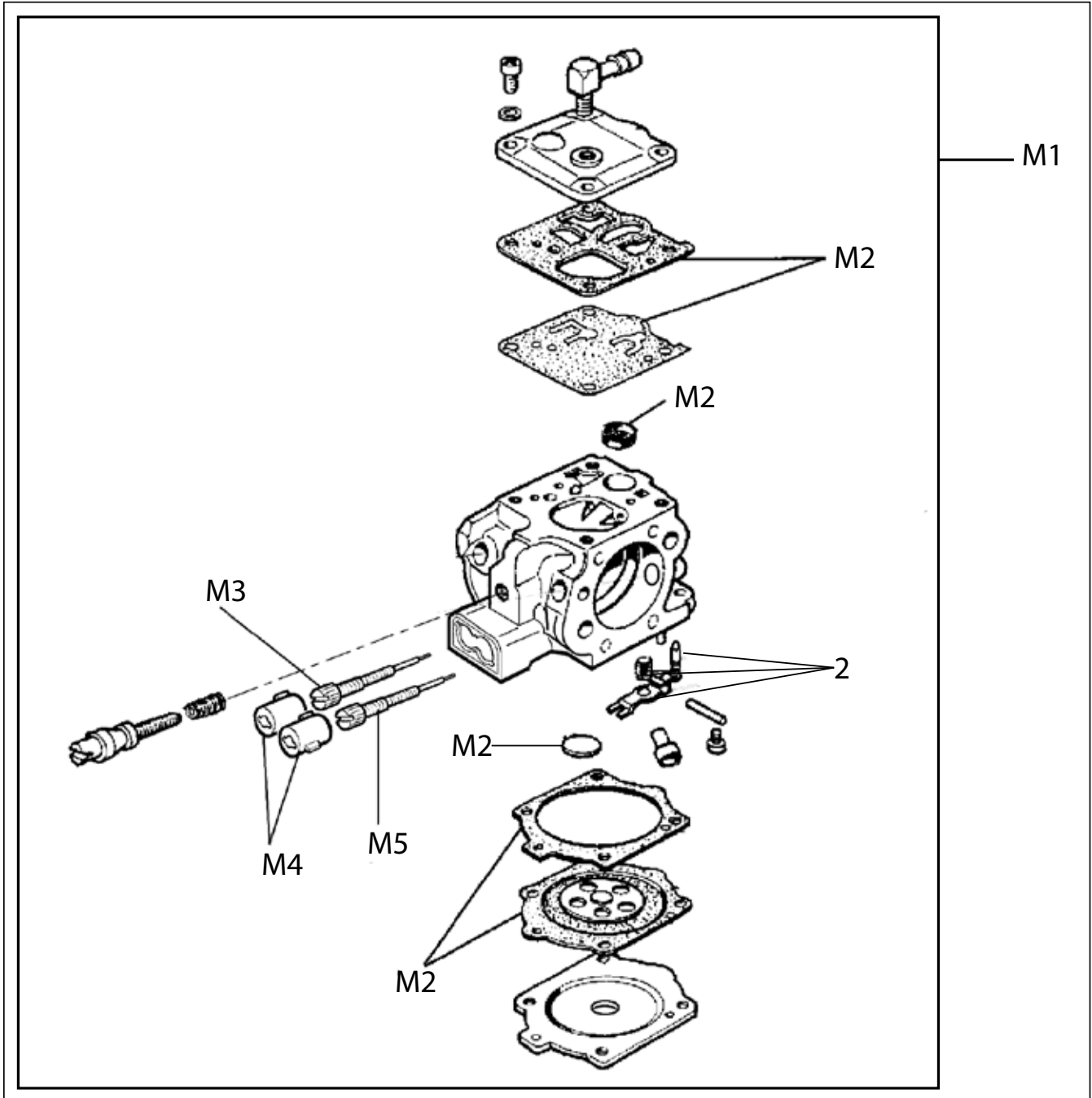
Key #	Part No.	Description	MSRP
J1	576438	Cylinder Cover for 680ES	\$75.00
J2	71752	Air Filter Canister, Polyester	\$20.70
J3	530473	Air Filter Cover	\$21.75
J4	73992	Filter Cover Screw	\$2.85
J5	73338	Air Filter Mount	\$34.20
J6	71756	Filter Cover Gasket	\$11.40
J7	71771	Screw, Cylinder Cover, Long, Socket Head	\$1.60
J8	73336	Internal Screen	\$11.40
J9	71758	Air Filter Mount Screw	\$11.95
J10	73337	Filter Support Screw	\$0.65
J11	73335	Filter Canister Gasket	\$8.30
J12	71472	O-Ring	\$0.65
J13	71760	Tube Clamp	\$0.65
J14	505382	Compensator Tube	\$3.65
J15	576459	Screw, Torx T27	\$0.20
J16	577628	Throttle rod assembly for 680ES	\$10.50
J17	576461	Support Bushing, Multifunction lever	\$1.00
J18	73897	Washer	\$0.65
J19	576460	Multifunction lever, 680ES	\$1.25



Key #	Part No.	Description	MSRP
K1	576680	Guard Flap Kit	\$30.00
K2	71532	WallWalker® Lever Arm	\$96.30
K3	71531	Guard Flap Clamp	\$5.70
K4	505469	Screw & Washer	\$1.20
K5	71479	WallWalker® Flap Screw	\$0.65
K6	73951	Washer	\$0.65
K8	71469	Water Hose Gasket	\$5.70
K9	545975	Fitting	\$5.70
K10	545976	Clip	\$0.35
K11	71457	Ring Nut	\$11.40
K12	71468	Water Hose O-Ring	\$0.70
K13	71458	Water Shut-Off Valve	\$17.60
K14	71454	Barb Fitting, 1/4 male thread	\$4.15
K15	71455	Tube	\$2.60
K16	71465	Hose Clamp	\$3.65
K17	71461	Hose Hanger	\$2.60
K18	71464	Water Hose Cover	\$3.65
K19	71463	Water Hose Screw	\$6.25
K20	71453	Fitting	\$5.20
K21	71456	Copper Washer	\$1.05
K22	73923	Water Tank Cap	\$18.65
K23	73448	Fuel Cap O-Ring	\$17.60
K24	71459	Tube	\$6.25
K25	71470	Fitting	\$5.20
K26	71471	Fitting	\$9.85
K27	71472	O-Ring	\$0.65



Key #	Part No.	Description	MSRP
L1	71743	Side Cover Insert, Top	\$2.10
L2	73958	Side Cover Nut	\$1.80
L3	71462	Chain Cover Cap	\$1.60
L4	73367	Nut	\$0.50
L5	71533	WallWalker Side Arm	\$17.60
L6	73951	Lock Washer	\$0.65
L7	507355	WallWalker Side Arm Screw	\$0.65
L8	71487	Screw	\$0.65
L9	71447	Side Cover Plate	\$6.75
L10	73957	Lower Guard	\$13.50
L11	73972	Deflector, Lower	\$6.75
L12	73948	Deflector, Upper	\$2.10
L13	73310	Rubber Bumper Cover	\$1.60
L14	528659	Side Cover Assembly, Complete	\$84.90



Key #	Part No.	Description	MSRP
M1	577754	Carburetor, Walbro WJ-136	\$140.00
M2	73996	Carburetor Repair Kit	\$37.30
M3	577633	Needle Screw High, 680ES Carburetor	\$11.50
M4	577635	Limiter Cap	\$4.40
M5	577634	Needle Screw Low, 680ES Carburetor	\$11.50

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680ES Replacement Parts & Accessories Price List

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